IN THE CLAIMS:

1. (CURRENTLY AMENDED) A dual use injection molding tool comprising:

injection molding tool having a mold cavity and adapted to inject molten thermoplastic material into said mold cavity through both low pressure and high pressure injection molding techniques, said mold cavity adapted to form a bolster <u>having a cover-stock</u> adapted for use in connection with an interior trim component for a vehicle; and

a lifter operatively engaged to said injection molding tool and disposed along the periphery of said mold cavity, said lifter adapted to actuate between a retracted, non-functional position for low pressure injection of molten thermoplastic into said mold cavity and an extended, functional position, for high pressure injection of molten thermoplastic into said mold cavity prevent molten thermoplastic material from venting along the periphery of said mold eavity,

wherein said molding tool and the cover-stock cooperate to prevent molten thermoplastic from venting along the periphery of said mold cavity when a low pressure injection molding technique is employed and said lifter is actuated in an extended position to prevent molten thermoplastic from venting along the periphery of said mold cavity when a high pressure molding technique is employed said lifter is actuated in a retracted position for injection of molten thermoplastic into said mold cavity through a low pressure injection molding technique and actuated in an extended position for injection of molten thermoplastic into said mold cavity through a high pressure molding technique.

2. (PREVIOUSLY CANCELLED)

- 3. (PREVIOUSLY CANCELLED)
- 4. (PREVIOUSLY CANCELLED)
- 5. (PREVIOUSLY CANCELLED)
- 6. (PREVIOUSLY CANCELLED)